



OBSOLETE CHUCK CROSS-OVER

CHART 1

Obsolete AT + Model	Obsolete AT+ Part #	Direct Replacement Part #
3AT+4	A0100176977	B8043S
6AT+4	A0100211977	B8046S
3AT+5	A0100177977	B8042S
6AT+5	A0100212977	B8056S
3AT+6	A0100178977	B8053S
6AT+6	A0100213977	B8066S
3AT+6R	A0100178978	B8063
6AT+6R	A0100213978	B8066
3AT+8	A0100179977	B8083S
6AT+8	A0100214977	B8086S
3AT+8R	A010079978	B8083
6AT+8R	A0100214978	B8086
3AT+10	A0100180977	B8103S
6AT+10	A0100215977	B8106S
3AT+10R	A0100180978	B8103
6AT+10R	A0100215978	B8106
3AT+12	A0100181977	B8123S
6AT+12	A0100216977	B8126S
3AT+12R	A0100181978	B8123
6AT+12R	A0100216978	B8126
3AT+15R	A0100182978	B8153
6AT+15R	A0100217978	B8156
3AT+20R	A0100225903	B8203

**Internal components not interchangeable**

CHART 2

Obsolete AT Model #	Obsolete AT Serial #	Obsolete AT Part #	Obsolete BVC Part #	Direct Replacement Model #
3AT4	A1434	1434	N/A	B8043S**
6AT4	A1462	1462	N/A	B8046S**
3AT5	A2535	2535	N/A	B8053S**
6AT5	A2562	2562	N/A	B8056S**
3AT6	A0002063003	3634	N/A	SEE CHART 3
6AT6	A0002066003	3662	N/A	SEE CHART 3
3AT6R	A0002063002	2063R	B2063R	AT063RC
6AT6R	A0002066002	2066R	B2066R	AT066RC
3AT8	A0002083003	4831	N/A	SEE CHART 3
6AT8	A0002086003	4862	N/A	SEE CHART 3
3AT8R	A0002086002	2083R	B2083R	AT083RC
6AT8R	A0002086002	2086R	B2086R	AT086RC
3AT10	A0002103003	5103	N/A	SEE CHART 3
6AT10	A0002106003	5106	N/A	SEE CHART 3
3AT10R	A0002103002	2103R	B2103R	AT103RC
6AT10R	A0002106002	2106R	B2106R	AT106RC
3AT12	A0002124003	5124	N/A	SEE CHART 3
6AT12	A0002127003	5127	N/A	SEE CHART 3
3AT12R	A0002124002	2123R	B2124R	AT123RC
6AT12R	A0002127002	2127R	B2127R	AT126RC
3AT15R	A0002154002	2154R	B2154R	B8153**
6AT15R	A0002157002	2157R	B2157R	B8156**

\*Internal components not interchangeable

CHART 3

Obsolete AT Model #	Obsolete AT Serial #	Obsolete AT Part #	Replacement 2 Piece Jaws Use Existing	Solid Jaws Requires New Adapter
3AT6	A0002063003	3634	AT063RC	B8063S
6AT6	A0002066003	3662	AT066RC	B8066S
3AT8	A0002083003	4831	AT083RC	B8083S
6AT8	A0002086003	4862	AT086RC	B8086S
3AT10	A0002103003	5103	AT103RC	B8103S
6AT10	A0002106003	5106	AT106RC	B8106S
3AT12	A0002124003	5124	AT123RC	B8123S
6AT12	A0002127003	5127	AT126RC	B8126S

In chart 3 you will find options to replace your obsolete solid jaw model AT chuck. There is no direct replacement, but you have two choices. In column 4, you can select a chuck that will mount to your existing adapter, but will have two piece jaws as opposed to solid jaws. In column 5, you can select a chuck with solid jaws, but you will need a new machine adapter.

\*\*Parts do not have a direct replacement but there are alternate replacement options available that may require you to purchase a new adapter plate. Please contact us at 1-800-228-BUCK for more information.